

METHOD AND APPARATUS FOR COATING CONTAINERBODIES INTERNALLYABSTRACT*of the Disclosure*

A coating apparatus with a spray head ~~(14)~~ is  
provided for coating can bodies ~~(6)~~ internally. The spray  
head ~~(14)~~ is supplied with coating material through a feed  
line ~~(12)~~ which passes through the seam welding machine ~~(1)~~  
for the container bodies. The combined spray and  
extraction head (14) is also connected to a suction line  
~~(13)~~ which extracts excess coating material which has not  
been deposited on the internal walls of the container  
bodies, and returns it through the welding machine ~~(1)~~. In  
this way, <sup>the</sup> escape of coating material between the individual  
can bodies can largely be avoided, thus reducing  
contamination of equipment.

~~(Fig. 1)~~

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